

Project : 030

Operator : Lars Boerrigter

Date : di 28 februari 2023 14:56

Profile 1/5

Profile : Square tube 80 x 3

Length: 6000

Treatment:

## Summary of length cuttings

Ref.	Lgt.	Qty.	L. Angle	R. Angle	
A	1580	12	0	0	
B	920	12	0	0	
C	1080	12	-45	45	
D	580	12	-45	45	
F	520	24	0	0	

Profile 2/5

Profile : Square tube 70 x 3

Length: 6000

Treatment:

## Summary of length cuttings

Ref.	Lgt.	Qty.	L. Angle	R. Angle	
E	597	12	-39	51	

Profile 3/5

Profile : Square tube 60 x 3

Length: 6000

Treatment:

## Summary of length cuttings

Ref.	Lgt.	Qty.	L. Angle	R. Angle	
G	730	6	0	0	
H	340	6	0	0	
I	230	6	0	0	
J	3360	6	0	0	
L	920	12	0	0	

Profile 4/5

Profile : U profile 65 x 42

Length: 6000

Treatment:

## Summary of length cuttings

Ref.	Lgt.	Qty.	L. Angle	R. Angle	
K	1060	12	0	0	

Profile 5/5

Profile : Equal Tee 60 mm

Length: 6000

Treatment:

## Summary of length cuttings

Ref.	Lgt.	Qty.	L. Angle	R. Angle	
M	430	12	0	0	



Project : 030

Operator : Lars Boerrigter

Date : di 28 februari 2023 14:56

Profile 1/5

Profile : Square tube 80 x 3

11 length(s) 6000

Treatment:

Cuts list

No.	Qty	Section	Length cutting	Scraps
1	4		•(A)3x1580[0°↔0°]•(D)1x580[-45°↔45°]•(F)1x520[0°↔0°] 	35
2	2		•(C)5x1080[-45°↔45°]•(F)1x520[0°↔0°] 	262
3	1		•(C)2x1080[-45°↔45°]•(B)4x920[0°↔0°] 	108
4	1		•(B)5x920[0°↔0°]•(D)1x580[-45°↔45°]•(F)1x520[0°↔0°] 	165
5	1		•(B)3x920[0°↔0°]•(D)4x580[-45°↔45°]•(F)1x520[0°↔0°] 	494
6	1		•(D)3x580[-45°↔45°]•(F)8x520[0°↔0°] 	101
7	1		•(F)8x520[0°↔0°] 	1700
Total offcut				3 231

•(3)12x522[-45°↔0°↔60°↔90°] => Item 3, quantity 12, length 522, first cut at -45° without rotation, second cut at 60° with a rotation of 90°



Project : 030

Operator : Lars Boerrigter

Date : di 28 februari 2023 14:56





Profile 2/5

Profile : Square tube 70 x 3

2 length(s) 6000

Treatment:

Cuts list

No.	Qty	Section	Length cutting	Scraps
1	1		•(E)10x597[-39°↔51°] 	377
2	1		•(E)2x597[-39°↔51°] 	4751
Total offcut				5 129

•(3)12x522[-45°.0°↔60°.90°] => Item 3, quantity 12, length 522, first cut at -45° without rotation, second cut at 60° with a rotation of 90°



Project : 030

Operator : Lars Boerrigter

Date : di 28 februari 2023 14:56





Profile 3/5

Profile : Square tube 60 x 3

7 length(s) 6000

Treatment:

Cuts list

No.	Qty	Section	Length cutting	Scraps
1	6		•(J)1x3360[0°↔0°]•(L)2x920[0°↔0°]•(H)1x340[0°↔0°]•(I)1x230[0°↔0°] 	105
2	1		•(G)6x730[0°↔0°] 	1490
Total offcut				2 120

•(3)12x522[-45°.0°↔60°.90°] => Item 3, quantity 12, length 522, first cut at -45° without rotation, second cut at 60° with a rotation of 90°



Project : 030

Operator : Lars Boerrigter

Date : di 28 februari 2023 14:56




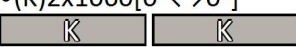
Profile 4/5

Profile : U profile 65 x 42

3 length(s) 6000

Treatment:

Cuts list

No.	Qty	Section	Length cutting	Scraps
1	2		•(K)5x1060[0°↔0°] 	575
2	1		•(K)2x1060[0°↔0°] 	3770
Total offcut				4 920

•(3)12x522[-45°.0°↔60°.90°] => Item 3, quantity 12, length 522, first cut at -45° without rotation, second cut at 60° with a rotation of 90°



Project : 030

Operator : Lars Boerrigter

Date : di 28 februari 2023 14:56



Profile 5/5

Profile : Equal Tee 60 mm

1 length(s) 6000

Treatment:

Cuts list

No.	Qty	Section	Length cutting	Scraps
1	1		•(M)12x430[0°↔0°] 	680
Total offcut				680

•(3)12x522[-45°:0°↔60°:90°] => Item 3, quantity 12, length 522, first cut at -45° without rotation, second cut at 60° with a rotation of 90°

