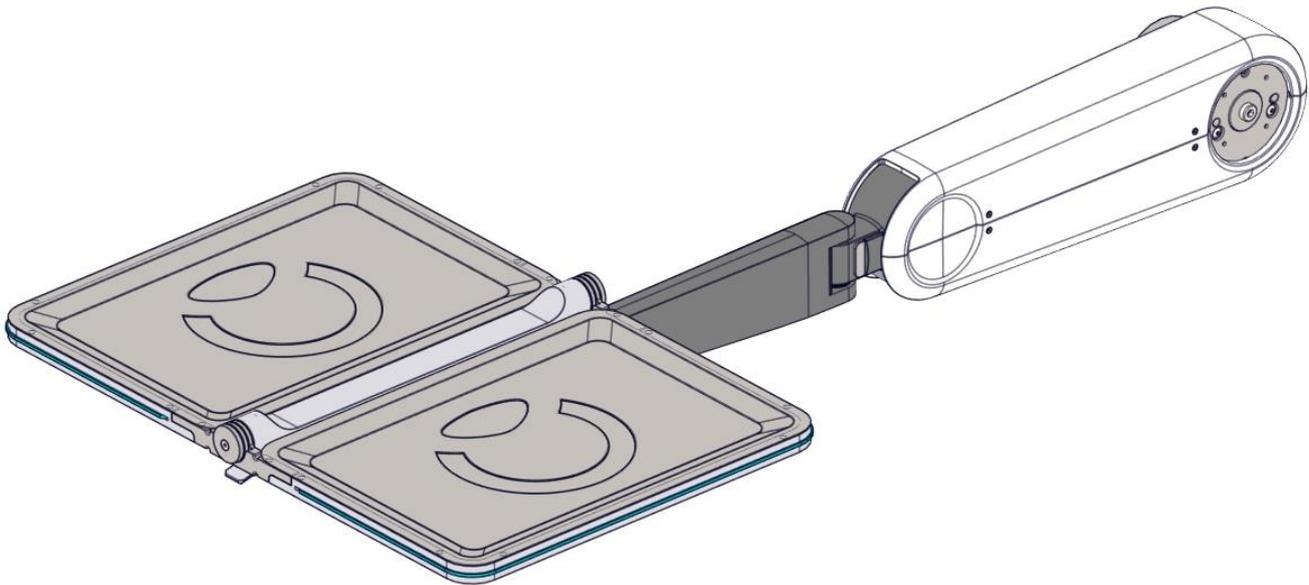


D.M.R. WORK INSTRUCTION

Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released

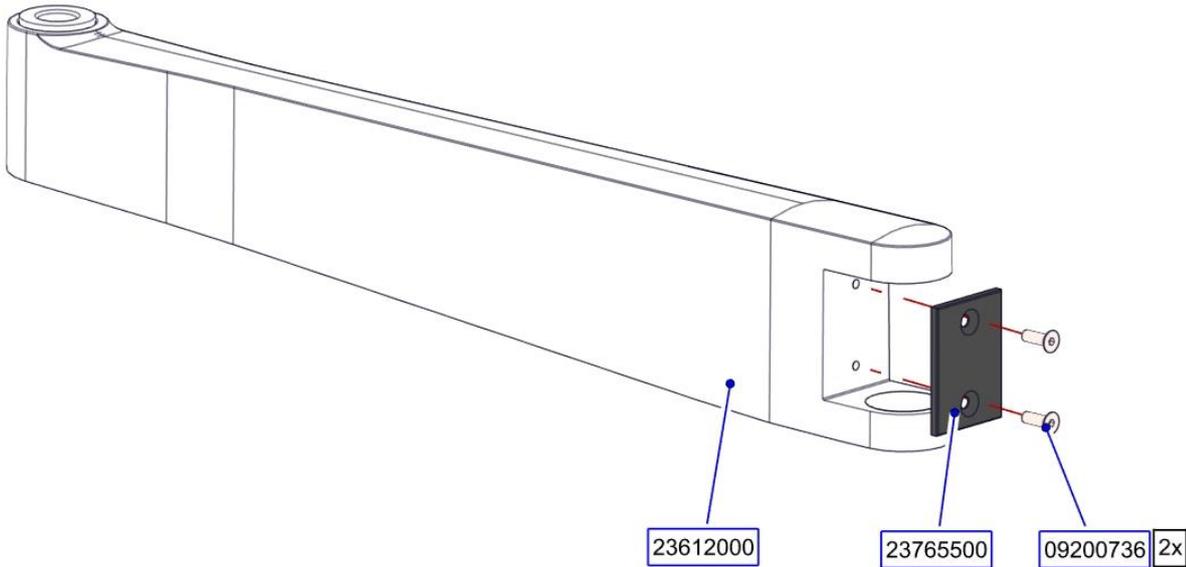


R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 1 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 1



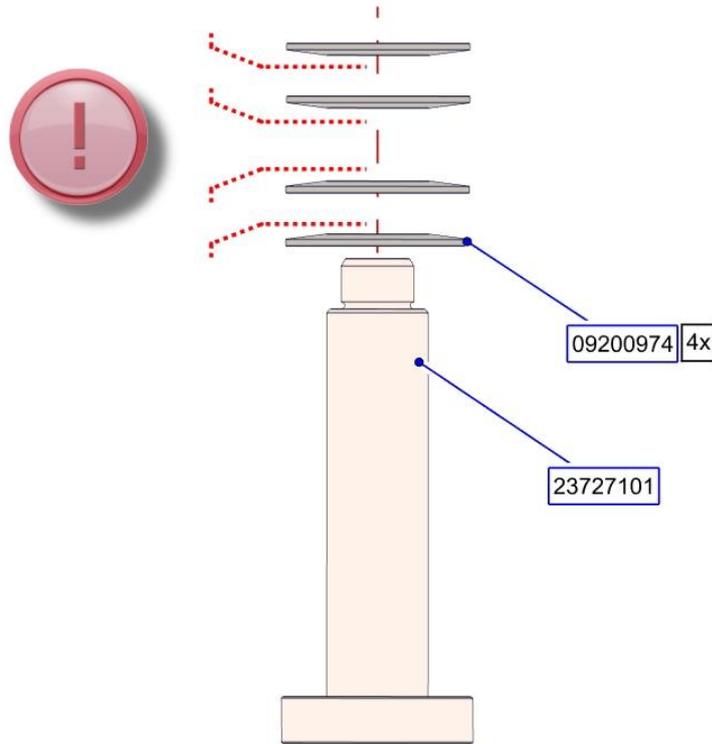
Part Number	Description	Qty	Length
09200736	SCHROEF M4*10 V.K/B DIN7991	2	
23612000	SUBSAM MAYO FORE ARM	1	
23765500	FORE ARM BUFFER	1	

R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 2 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 2



Part Number	Description	Qty	Length
09200974	MAYO DISC SPRING	4	
23727101	SPINDLE TABLE	1	

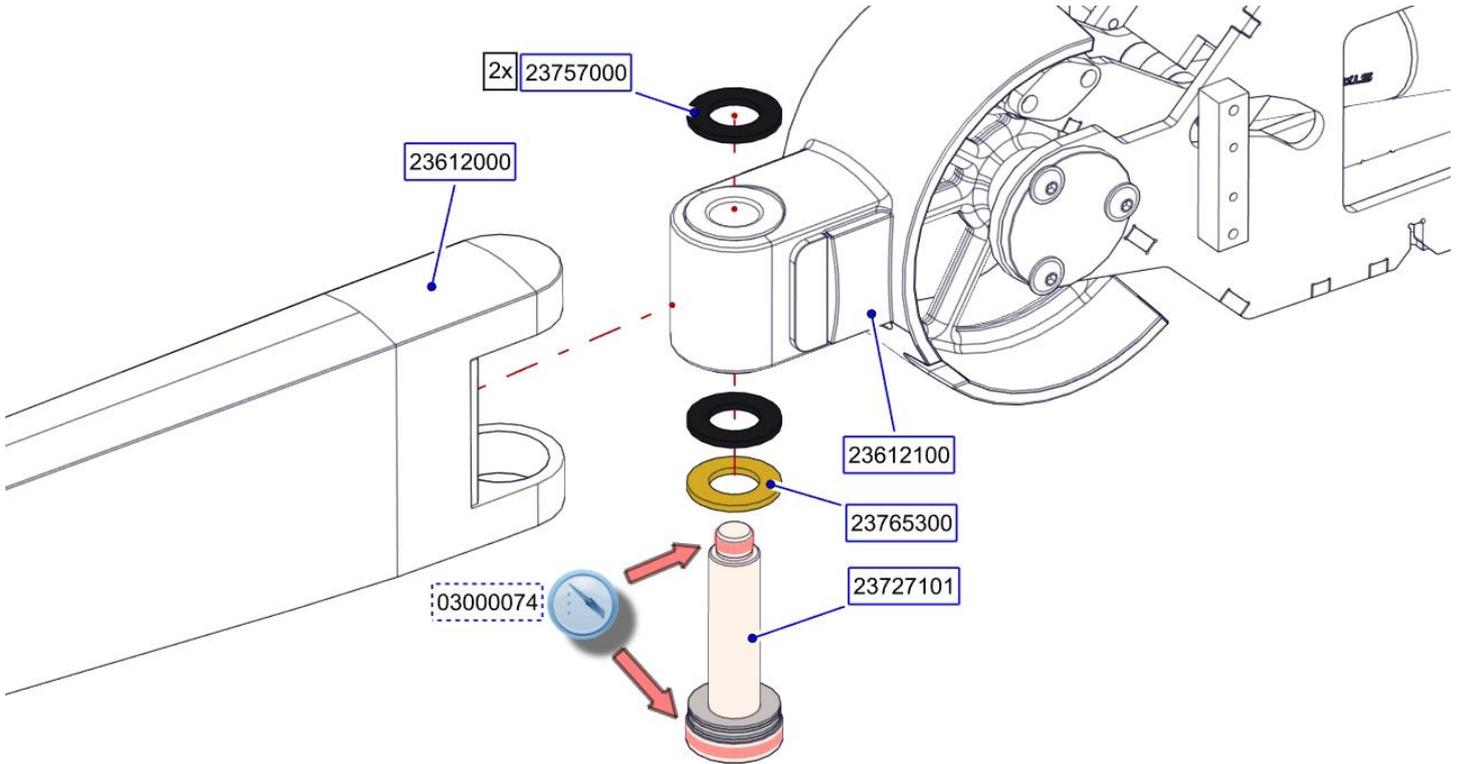
R&D Approved By: T.B.D.	Date: T.B.D.	Marketing Approved By: T.B.D.	Date: T.B.D.	QA Authorized By: T.B.D.	Date: T.B.D.
Production Approved By: T.B.D.	Date: T.B.D.	Global Service Approved By: T.B.D.	Date: T.B.D.	Created By: Peter Moree	Date: 18-02-2019
MNPD/MSE Approved By: T.B.D.	Date: T.B.D.	RA Approved By: T.B.D.	Date: T.B.D.	Page: 3 of 14	
				Template: DF 7.3/01/16, version 03	

The contents of this document are confidential and the sole property of D.O.R.C. Dutch Ophthalmic Research Center (International) B.V. This document may not be reproduced in whole or in part, by photography or print or any other means, without written permission from D.O.R.C. Dutch Ophthalmic Research Center (International) B.V.

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 3



Part Number	Description	Qty	Length
03000074	LIJM LOCTITE 638	1	
23612000	SUBSAM MAYO FORE ARM	1	
23612100	SUBSAM ELBOW	1	
23727101	SPINDLE TABLE	1	

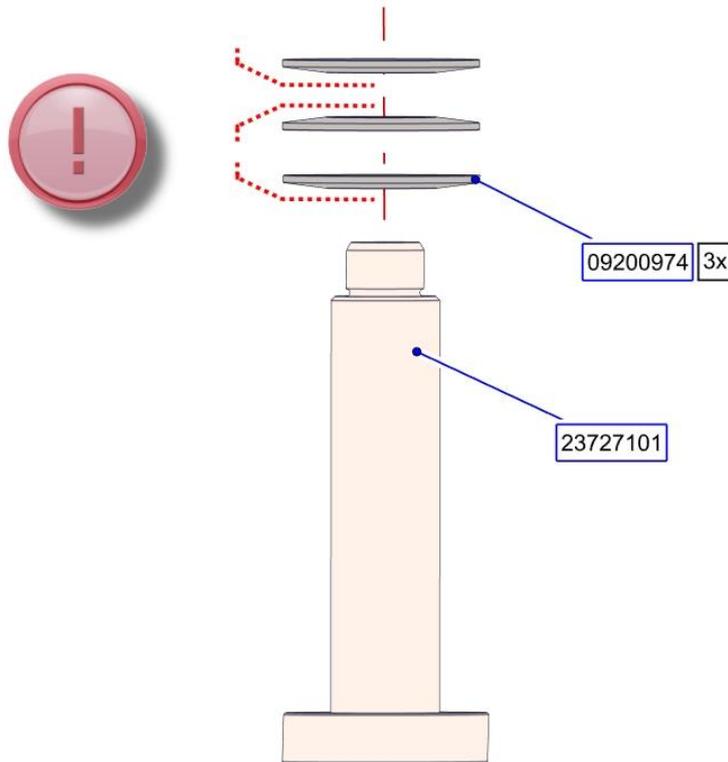
Part Number	Description	Qty	Length
23757000	RING MAYO ARM	2	
23765300	BRASS GLIDE RING	1	

R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 4 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 4



Part Number	Description	Qty	Length
09200974	MAYO DISC SPRING	3	
23727101	SPINDLE TABLE	1	

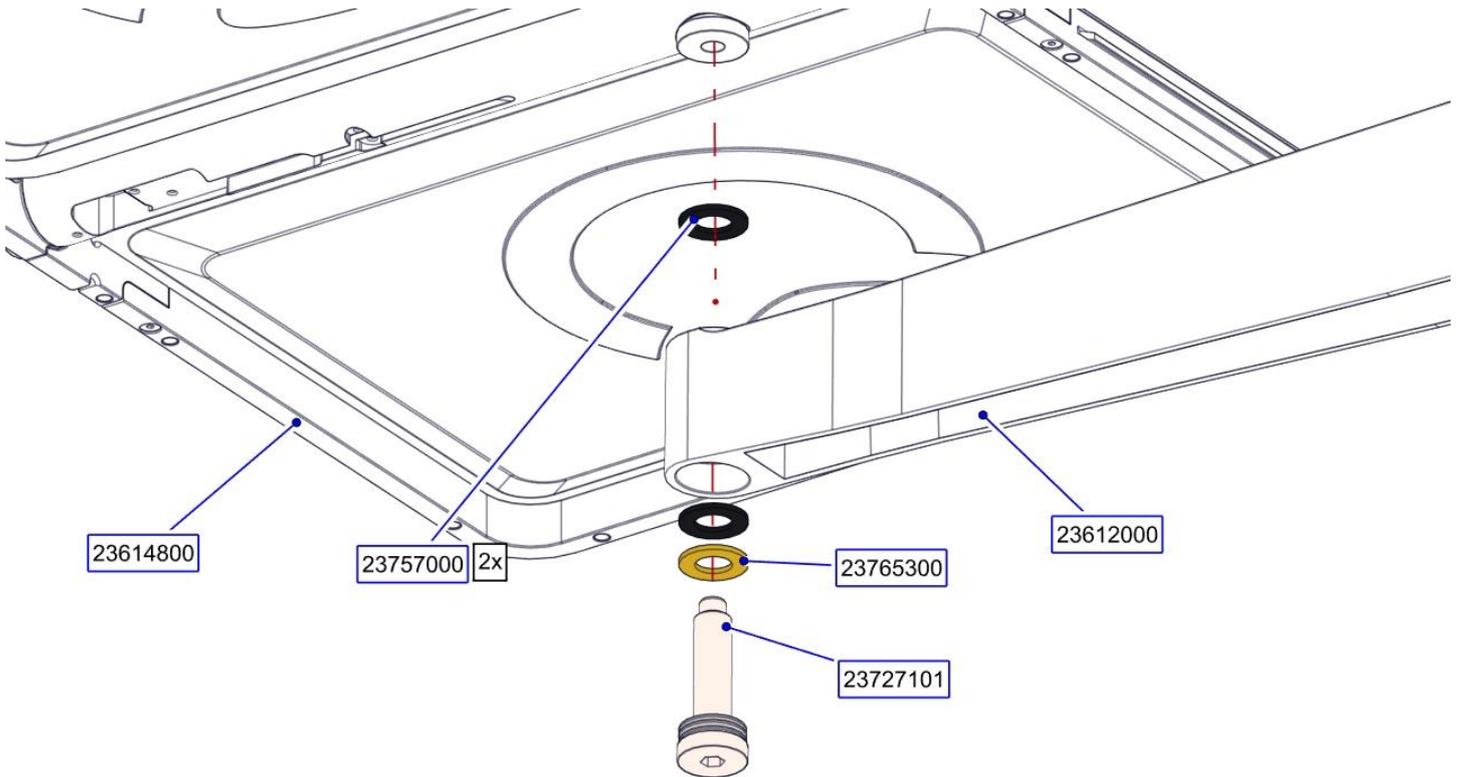
R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 5 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION

Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 5



Part Number	Description	Qty	Length
23612000	SUBSAM MAYO FORE ARM	1	
23614800	SUBSAM MAYO TRAYS	1	
23727101	SPINDLE TABLE	1	

Part Number	Description	Qty	Length
23757000	RING MAYO ARM	2	
23765300	BRASS GLIDE RING	1	

R&D Approved By: T.B.D.	Date: T.B.D.	Marketing Approved By: T.B.D.	Date: T.B.D.	QA Authorized By: T.B.D.	Date: T.B.D.
Production Approved By: T.B.D.	Date: T.B.D.	Global Service Approved By: T.B.D.	Date: T.B.D.	Created By: Peter Moree	Date: 18-02-2019
MNPD/MSE Approved By: T.B.D.	Date: T.B.D.	RA Approved By: T.B.D.	Date: T.B.D.	Page: 6 of 14	
				Template: DF 7.3/01/16, version 03	

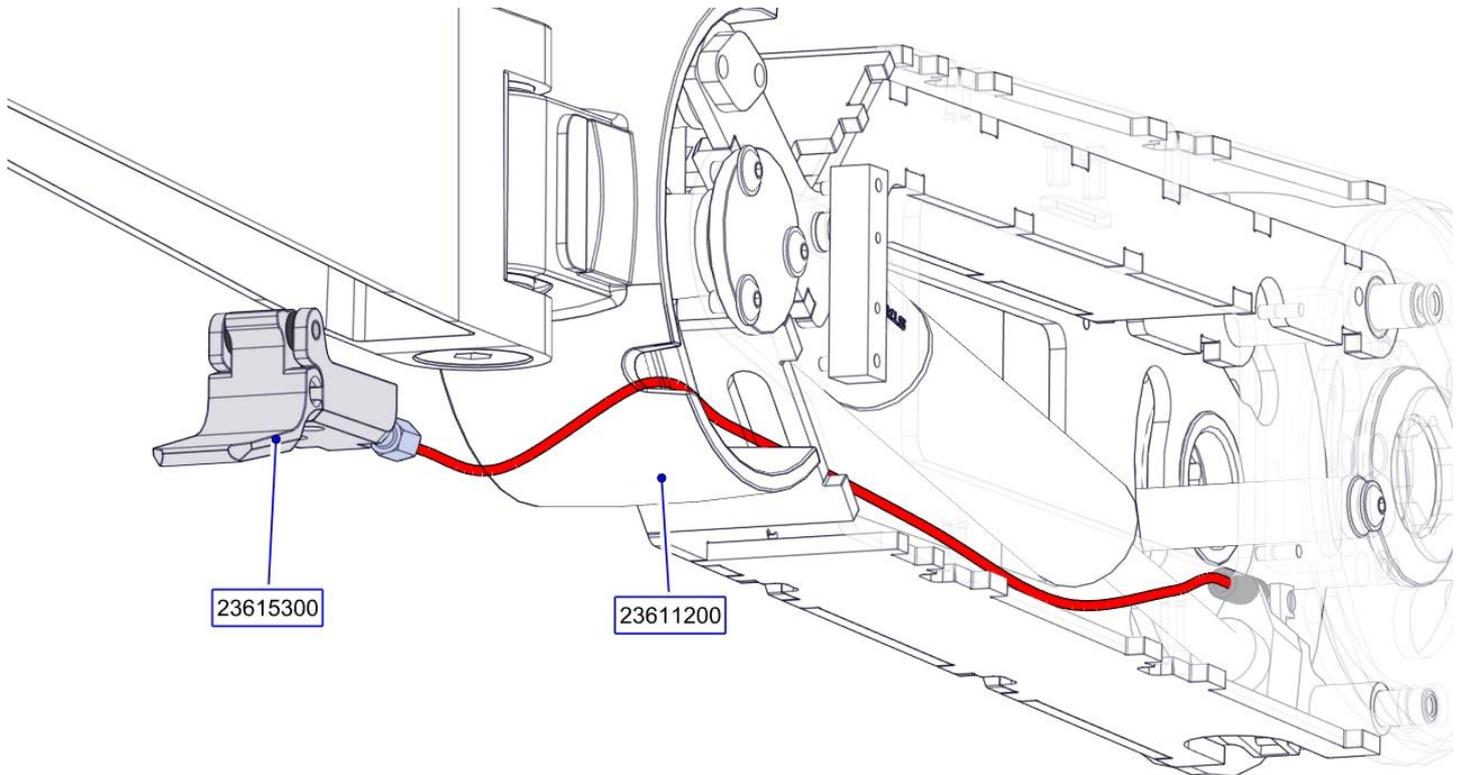
The contents of this document are confidential and the sole property of D.O.R.C. Dutch Ophthalmic Research Center (International) B.V. This document may not be reproduced in whole or in part, by photography or print or any other means, without written permission from D.O.R.C. Dutch Ophthalmic Research Center (International) B.V.

D.M.R. WORK INSTRUCTION

Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 6



Part Number	Description	Qty	Length
23611200	SUBSAM MAYO BONE ARM	1	
23615300	MAYO HANDLE ASSEMBLY	1	

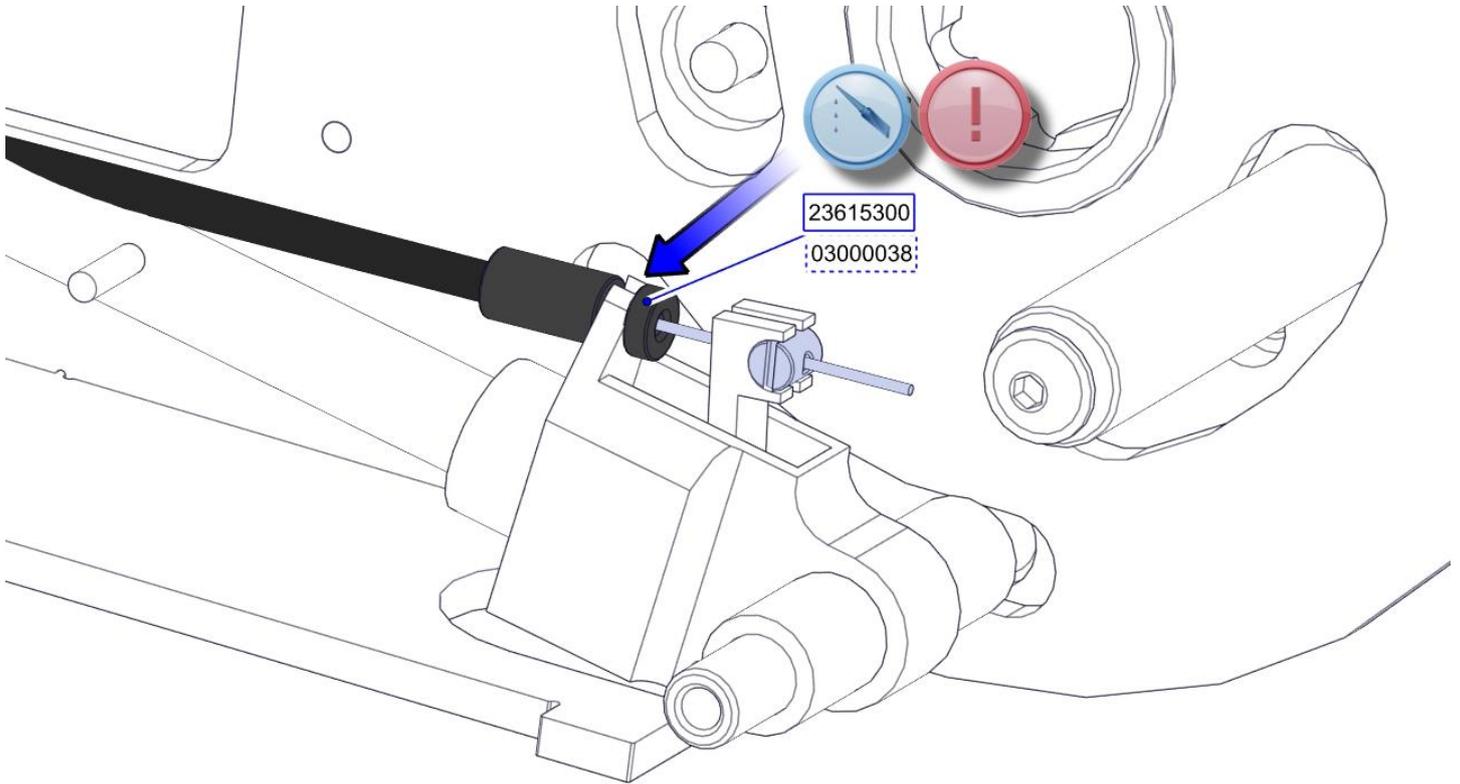
R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 7 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

The contents of this document are confidential and the sole property of D.O.R.C. Dutch Ophthalmic Research Center (International) B.V. This document may not be reproduced in whole or in part, by photography or print or any other means, without written permission from D.O.R.C. Dutch Ophthalmic Research Center (International) B.V.

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 7



Part Number	Description	Qty	Length
03000038	LIJM ARALDITE 2021 SOP 007	1	
23615300	MAYO HANDLE ASSEMBLY	1	

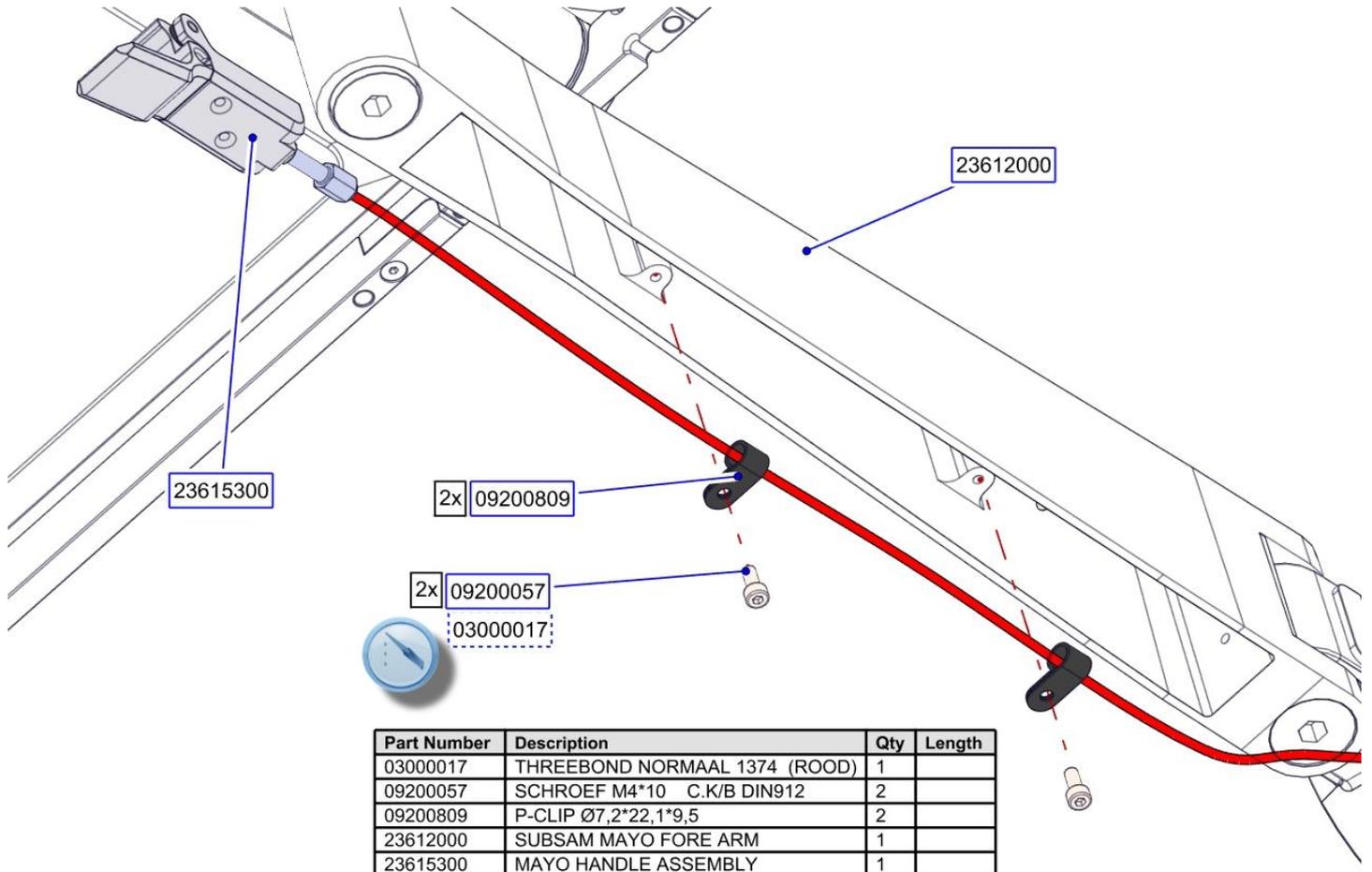
R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 8 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION



Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released

Step 8



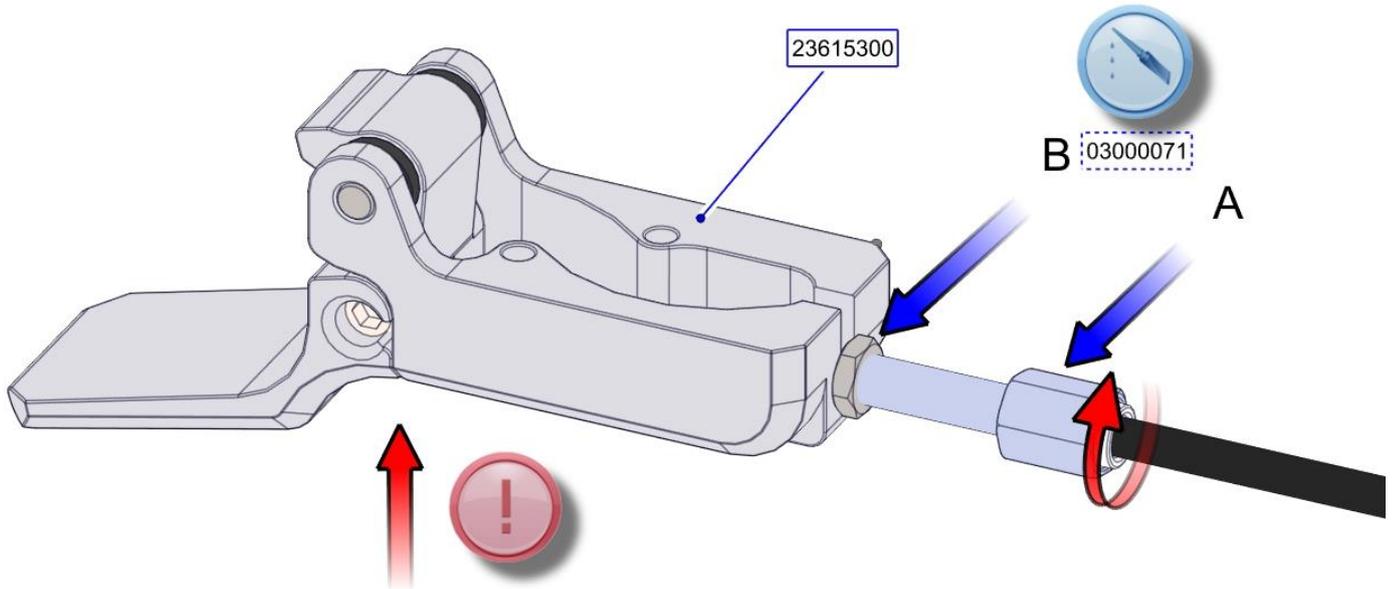
Part Number	Description	Qty	Length
03000017	THREEBOND NORMAAL 1374 (ROOD)	1	
09200057	SCHROEF M4*10 C.K/B DIN912	2	
09200809	P-CLIP Ø7,2*22,1*9,5	2	
23612000	SUBSAM MAYO FORE ARM	1	
23615300	MAYO HANDLE ASSEMBLY	1	

R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 9 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Stap 9



Part Number	Description	Qty	Length
03000071	THREEBOND ZWAK 1344E (BLAUW)	1	
23615300	MAYO HANDLE ASSEMBLY	1	

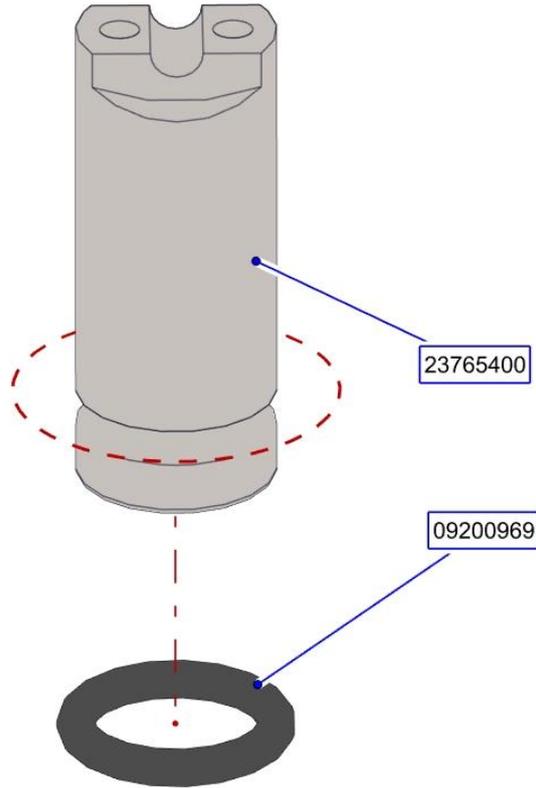
- Draai "A" aan tot er geen kier meer zit ter plaatse van de rode pijl.
- Gebruik "B" als contraemoer. Gebruik Threebond Blauw.

R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 10 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 10



Part Number	Description	Qty	Length
09200969	O-RING FKM 13 X 3	1	
23765400	MAIN AXLE BUFFER	1	

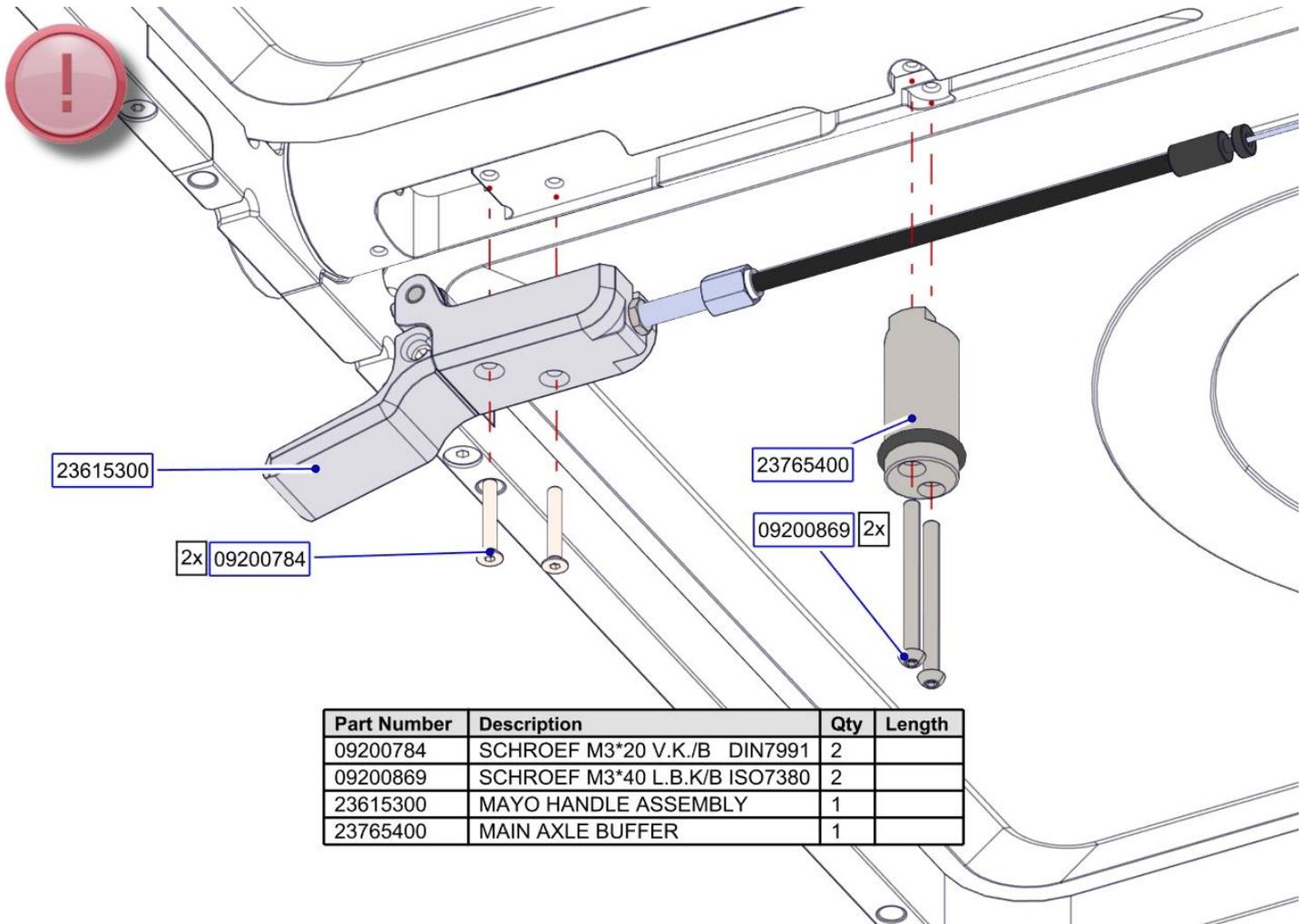
R&D Approved By: T.B.D.	Date: T.B.D.	Marketing Approved By: T.B.D.	Date: T.B.D.	QA Authorized By: T.B.D.	Date: T.B.D.
Production Approved By: T.B.D.	Date: T.B.D.	Global Service Approved By: T.B.D.	Date: T.B.D.	Created By: Peter Moree	Date: 18-02-2019
MNPD/MSE Approved By: T.B.D.	Date: T.B.D.	RA Approved By: T.B.D.	Date: T.B.D.	Page: 11 of 14	
				Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION

Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 11



Part Number	Description	Qty	Length
09200784	SCHROEF M3*20 V.K./B DIN7991	2	
09200869	SCHROEF M3*40 L.B.K/B ISO7380	2	
23615300	MAYO HANDLE ASSEMBLY	1	
23765400	MAIN AXLE BUFFER	1	

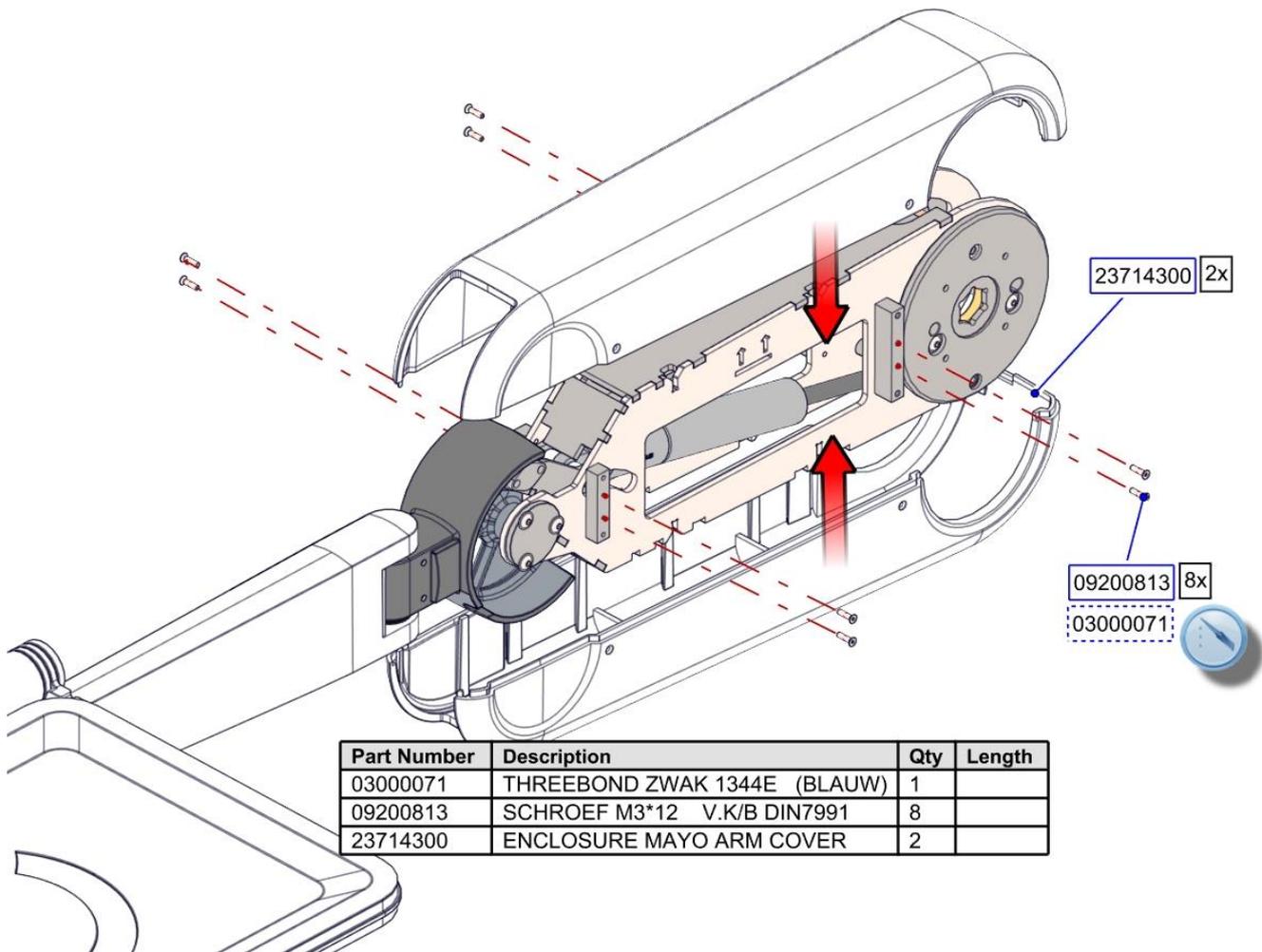
R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 12 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION

Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 12



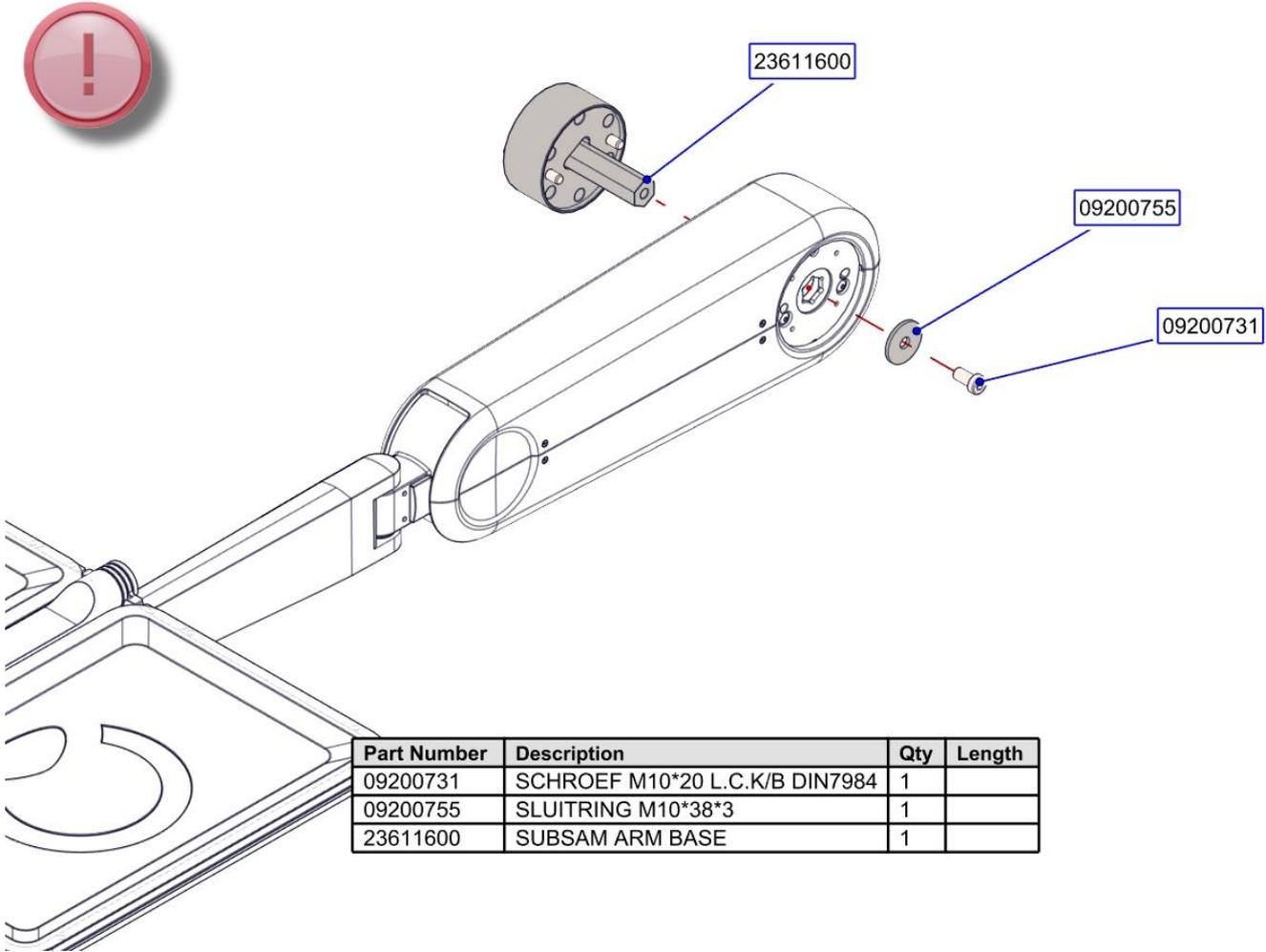
Part Number	Description	Qty	Length
03000071	THREEBOND ZWAK 1344E (BLAUW)	1	
09200813	SCHROEF M3*12 V.K/B DIN7991	8	
23714300	ENCLOSURE MAYO ARM COVER	2	

R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 13 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	

D.M.R. WORK INSTRUCTION			
Article number:	23610600		
Description:	MODULE MAYO ARM		
Revision:	E	Status:	Released



Step 13



Part Number	Description	Qty	Length
09200731	SCHROEF M10*20 L.C.K/B DIN7984	1	
09200755	SLUITRING M10*38*3	1	
23611600	SUBSAM ARM BASE	1	

R&D Approved By:	Date:	Marketing Approved By:	Date:	QA Authorized By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.	T.B.D.
Production Approved By:	Date:	Global Service Approved By:	Date:	Created By:	Date:
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Peter Moree	18-02-2019
MNPD/MSE Approved By:	Date:	RA Approved By:	Date:	Page: 14 of 14	
T.B.D.	T.B.D.	T.B.D.	T.B.D.	Template: DF 7.3/01/16, version 03	